

Purchasing Receipts

Dart Hawkesbury
1270 Aberdeen St Hawkesbury, ON K6A 1K7 Canada
Tel (613) 632-5200
Fax 613 632-5246



PO No	Supplier	Line Item No	Rel No	Terms	Purchased Item	Description	For Part No	Project	Equipment ID	Order Qty	Due Date	Received Quantity	Accounting Job No	Container No	Status	Receive Date	Price/Unit	Aging Days	Past Due	Total	Supplier Name
PO041426	SAB003-VU	1	1	COD	MLEXS.125-F60029-04	GE Plastics Lexan Sheet (Dark Grey) : MATERIAL: GE PLASTIC LEXAN™ SHEET receive sf 84 sheet 48" x 96" x .125" F60029 color code GY3778				2,688	1/14/2019	2,688		S143881	Stock	1/10/2019	\$ 8.61 / sf	0		\$23,142.00	Polymershapes LLC
										Total:	2,688	2,688								\$23,142.00	

Plex 1/10/2019 1:26 PM dart.Tollis.Andrew



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO041426**

Supplier: SAB003-VU
Polymershapes LLC
P.O. Box 15500 Station A
Toronto
ON
M5W 1C1 Canada
Phone: 613-745-7043
Fax: 613-745-4291

PO No: PO041426

PO Date: 10/23/18

Due Date: 12/21/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lavoie, Chantal
Phone: clavoie@dartaero.com

E-MAILED
OCT 25 2018

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pymt Terms: COD

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1		MLEXS.125-F60029-04		GE Plastics Lexan Sheet (Dark Grey) : MATERIAL: GE PLASTIC LEXAN™ SHEET receive sf 84 sheet 48" x 96" x .125" F60029 color code GY3778	Firmed	-	12/21/18	2,688 sf	0 sf	2,688 sf	\$8.59375/sf	\$23,100.00

Grand Total: \$23,100.00

Order Notes

Procurement Quality Clauses

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)
A026 certification of material conformance
A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 10/23/18 2:29 PM dart.lavoie.chantal

Chantal Lavoie

From: Olga Kuchyna <okuchyna@polymershapes.com>
Sent: Tuesday, October 23, 2018 11:42 AM
To: Chantal Lavoie
Subject: RE: quote

Hi Chantal,

As per your request, here is the price and lead time:

F60029 GY3778 Sheet

.125 x 48" x 96"

42 sheets (1000 lbs) @ \$320.00/sheet USD

13440.00\$

Or

84 sheets (2000lbs) @ \$275.50/sheet USD

23100.00\$

Lead time: 8 -10 weeks approx..

Thank you,
Olga Kuchyna
Représentante Ventes Internes / Service à la Clientèle

Polymershapes Distribution Canada Inc.
1665 55ième Avenue
Dorval, QC, H9P 2W3

T: 514-422-1048

F: 514-422-1055

E: okuchyna@polymershapes.com

W: www.polymershapes.com **NOUVEAU!!!!**

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From: Chantal Lavoie [<mailto:clavoie@dartaero.com>]
Sent: Monday, October 22, 2018 8:24 AM

To: Olga Kuchyna <okuchyna@polymershapes.com>

Subject: quote

Good morning Olga,
Please advise price and delivery on mat'l.

Lexan sheet F60029 color 04 (GY3778) dark grey .125" thick x minimum.

Thanks

Chantal

Chantal Lavoie

Purchasing Coordinator

DART AEROSPACE

T 1 613 632-5200

F 1 613 632-1053

E clavoie@dartaero.com

1 800 556- 4166

www.dartaerospace.com



This e-mail message has been scanned by SEG Cloud

Chantal Lavoie

From: Chantal Lavoie
Sent: Monday, October 22, 2018 8:25 AM
To: 'Olga Kuchyna'
Subject: quote

Good morning Olga,
Please advise price and delivery on mat'l.

Lexan sheet F60029 color 04 (GY3778) dark grey .125" thick x minimum.
Thanks
Chantal

Chantal Lavoie
Purchasing Coordinator

DART AEROSPACE
T 1 613 632-5200
F 1 613 632-1053
E clavoie@dartaero.com
1 800 556-4166
www.dartaerospace.com



PURCHASE MATERIAL: GE PLASTICS LEXAN™ SHEET

PART NUMBER: MLEXS.TTT-X-YY

WHERE TTT = THICKNESS (THOUSANDTHS OF AN INCH)
X = GE POLYMERSHAPES MATERIAL/TEXTURE CODE (PER TABLE BELOW)
YY = COLOUR CODE (PER TABLE BELOW)

GE POLYMERSHAPES MATERIAL/TEXTURE CODE TABLE:

MATERIAL/ TEXTURE CODE	MATERIAL	SURFACE TEXTURE
9034	LEXAN 9034	SMOOTH
F6005	LEXAN F6000	VELVET/POLISHED
F6006	LEXAN F6000	SUEDE/POLISHED
F60011	LEXAN F6000	HAIRCELL/POLISHED
F60012	LEXAN F6000	HAIRCELL/POLISHED
F60025	LEXAN F6000	POLISHED/POLISHED
F60029	LEXAN F6000	HEAVY HAIRCELL/COBB
90318	LEXAN 90318	PROTECT-A-GLAZE

COLOUR CODE TABLE:

COLOUR CODE	GE POLYMERSHAPES COLOUR CODE	COLOUR NAME
01	N/A	CLEAR
02	701	BLACK
03	8063	OFF WHITE
04	GY3778	DARK GREY
05	50032	BEIGE
06	WH1158	WHITE
07	GY5B133	LIGHT GREY
08	112	CLEAR

EXAMPLES:

0.125 THICK, SMOOTH, CLEAR SHEET

0.063 THICK, HEAVY HAIRCELL/COBB TEXTURE, DARK GREY SHEET

0.080 THICK, SUEDE/POLISHED TEXTURE, BLACK SHEET

0.020 THICK, HAIRCELL/POLISHED TEXTURE, BEIGE SHEET

0.118 THICK, PROTECT-A-GLAZE, CLEAR SHEET

= MLEXS.125-9034-01

= MLEXS.063-F60029-04

= MLEXS.080-F6006-02

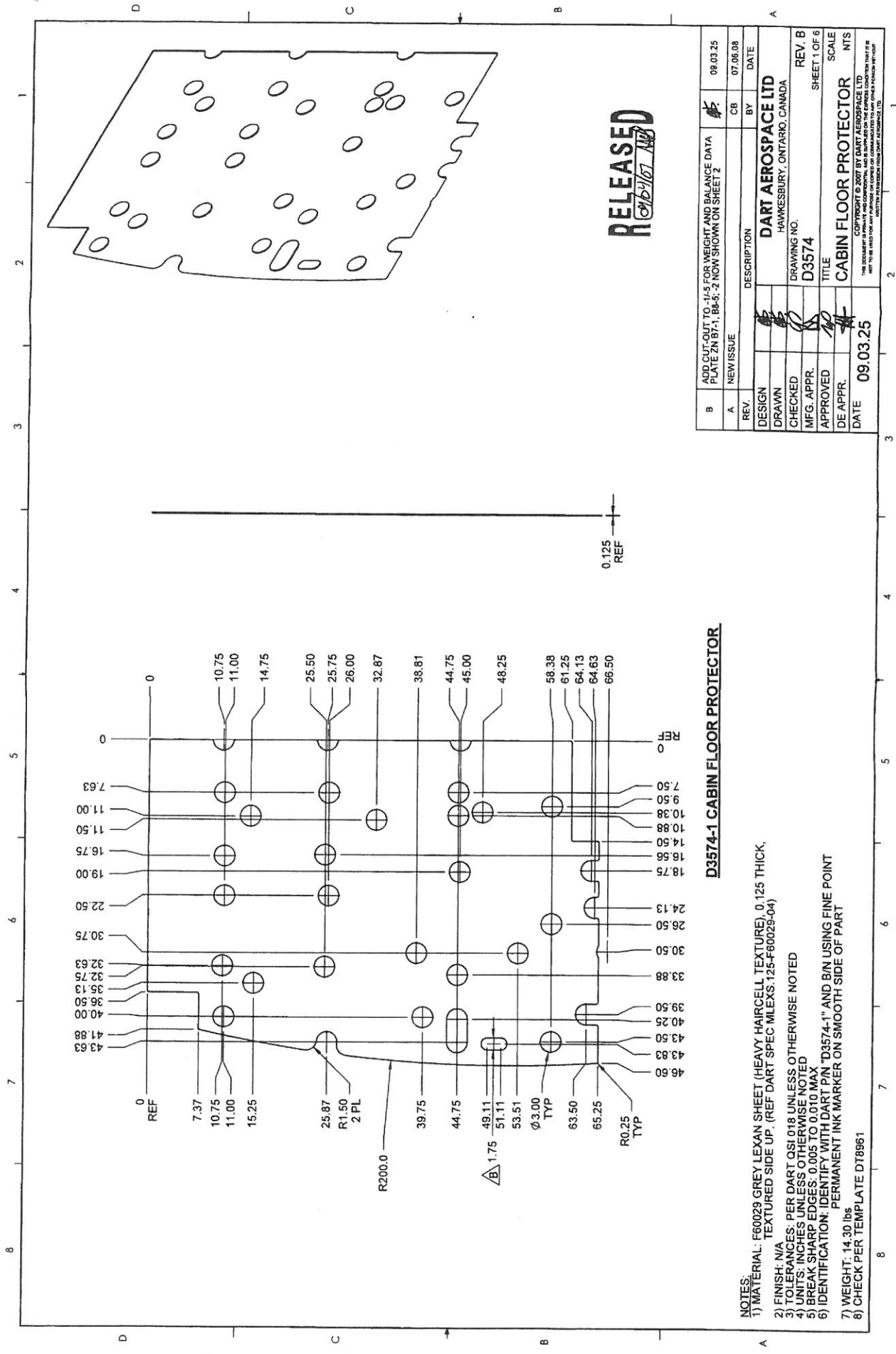
= MLEXS.020-F60011-05

= MLEXS.118-90318-08

PREFERRED SIZE: 0.TTT BY 4ft BY 8ft

RELEASED
09/05/25

C	ADD LEXAN 90318 AND COLOUR CODE 08	PH	09.01.29
B	ADDED COLOUR CODE 07; UPDATED SHEET FORMAT	LE	07.10.10
A	NEW ISSUE; REPLACES M-LEXAN-S	CB	07.05.16
REV.	DESCRIPTION	BY	DATE
DESIGN	CB	DART AEROSPACE LTD	
DRAWN	PH	HAWKESBURY, ONTARIO, CANADA	
CHECKED	PH	DRAWING NO.	REV. C
MFG. APPR.	N/A	MLEXS	SHEET 1 OF 1
APPROVED	PH	TITLE	SCALE
DE APPR.	PH	LEXAN SHEET	NTS
DATE	09.01.29	COPYRIGHT © 2007 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	



D3574-1 CABIN FLOOR PROTECTOR

- NOTES:
- 1) MATERIAL: F60029 GREY LEXAN SHEET (HEAVY HAIRCELL TEXTURE), 0.125 THICK, TEXTURED SIDE UP. (REF DART SPEC MEXS.125-F60029-04)
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3574-1" AND B/N USING FINE POINT PERMANENT INK MARKER ON SMOOTH SIDE OF PART
 - 7) WEIGHT: 14.30 lbs
 - 8) CHECK PER TEMPLATE DT8961

RELEASED
R0102/07

ADD CUT-OUT TO 1/4" FOR WEIGHT AND BALANCE DATA PLATE IN 01-1, B6-3, 2 NOW SHOWN ON SHEET 2		08.03.25
REV.	DESCRIPTION	DATE
A	NEW ISSUE	07.06.08
B	DESIGN	08.03.25
C	DRAWN	
D	CHECKED	
E	MFG. APPR.	
F	APPROVED	
G	DE APPR.	
H	DATE	09.03.25

DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWING NO.	D3574
TITLE	CABIN FLOOR PROTECTOR
SCALE	NTS
REV. B	SHEET 1 OF 6

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Expéditeur à:

DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY, ON, K6A 1K7
CANADA
téléphone - 1 (613) 6325200

Facturer à:

DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY, ON, K6A 1K7
Canada

BORDEREAU D'EXPÉDITION

DATE:

09-JAN-2019

COMMANDE:

93038694

MODALITÉS DE PAIEMENT:

CA NET 30
F.A.B.

BON DE COMMANDE:

ENTREPÔT POLYMERSHAPES - MONTREAL QC
Dorval, QC, H9P 2W3, CA.,

BON DE COMMANDE:

PO041426

MODALITÉS DE TRANSPORT:

Collect Freight REPRESENTANT:
MONTREAL HOUSE

TÉL. DE LA PERSONNE-RESSOURCE:
0014005000120

DATE DE LA
COMMANDE:
25-OCT-18

NOM POUR LIVRAISON:
50881479

N° DE CONNAISSANCE JOURNEY		TRANSPORTEUR DE MARCHANDISES: CUSTOMER CHOICE - REVIEW NOTES		COMMENTAIRE SUR FRAIS DE TRANSPORT:	
CATÉGORIE	NUMÉRO DE PIÈCE / DESCRIPTION DE L'ARTICLE	DATE D'EXPÉDITION	QTE COMMANDEE	QTE EXPÉDIEE	QTE NON EXPÉDIEE

1	12719101 PC SH 0.125 48X96 GY GY3778 DVTP L FR NM I LEXAN F60029 INSTRUCTIONS SPÉCIALES: C OF C FAR 25.853F1A1 Numéros de LOT: (84 Qté)			84	0
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REÇU EN BON ÉTAT

Signé:

Date:

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Rapport de fin de

Certificate of Conformance

1665 55th Avenue
Dorval, Quebec,
H9P 2W3

Date: January 9, 2019

Attn: RECEIVING DEPARTMENT

To: DART AEROSPACE LTD.

Address: 1270 ABERDEEN STREET
HAWKESBURY, ON.

Customer P.O. Number: PO041426

Sales Order No: 93038694

Manufacturer's Reference: 2616253

Our Reference: MTL-107783

It is hereby certified that, to the best of Polymershapes Distribution Canada knowledge, the product information provided below conforms to the corresponding information in the possession of Polymershapes Distribution Canada with respect to such products. This certification and the sale of products are, unless otherwise agreed to in writing, subject to Polymershapes Distribution Canada standard conditions of sale. This document shall not be reproduced, except in full, without prior written approval.

Quantity	Description	Lot Number/Spec.
84 SHTS	PC SH 0.125 48X96 GY GY3778 DVTPL FR NM LEXAN F60029	0009345094 FAR 25.853F1AI

Polymershapes Canada Distribution Inc.

By:



Title:

Quality Coordinator

Certificate of Analysis

Certificate Type:

Inspr. certificate "3.1" EN
10204

Date printed: JAN/09/2019



POLYMER SHAPES - MTL
1665 55TH AVENUE
Quebec
H9P 2W3
DORVAL
Canada

Shipped from details:

SABIC INNOVATIVE PLASTICS
CANADA INC.
44 NORMAR RD
K9A 4K2
COBOURG
Canada

Material Number	22072108
Material Description	F60029-GY3778-3.200-1219.0-2439-409
Material Group	LEXAN# sheet
Batch Number	0009345094
Manufacturing Plant	Cobourg
Manufacturing Date	JAN/03/2019
Specification	FAR 25.853F1AI

Characteristic	Unit	Value	Lower Limit	Upper Limit	Inspection method
GAUGE IN IN	Inch	0.1274	0.1188	0.1313	SABIC
WIDTH IN IN	Inch	48.625	48.500	48.750	SABIC
LENGTH IN IN	Inch	96.75	96.50	97.00	SABIC
COLOR DE		0.71	0.00	1.00	SABIC
GLOSS 60° UNSCREEN TOP	GlossUn	2.3	1.0	4.0	ASTM D523
SHRINKAGE LEXAN SHEET	%	3.0		20.0	SABIC
FLATNESS	Inch	0.30	0.00	0.30	SABIC
SQUARENESS	Inch	0.25	0.00	0.25	SABIC
VISUAL INSPECTION	-	Pass	-	-	SABIC
VISUAL INSPECTION RIPPLE/DIST	-	Pass	-	-	SABIC
DIE LINES	count	5		5	SABIC
INCLUSIONS P/F	-	Pass	-	-	SABIC
BLACK SPECKS	-	Pass	-	-	SABIC
FAA 60 EXT TIME	s	1	0	15	SABIC

Certificate of Analysis

Certificate Type:

Inspection certificate "3.1" EN
10204

Date printed: JAN/09/2019



POLYMERSHAPES - MTL
1665 55TH AVENUE
Quebec
H9P 2W3
DORVAL
Canada

Shipped from details:

SABIC INNOVATIVE PLASTICS
CANADA INC.
44 NORMAR RD
K9A 4K2
COBOURG
Canada

FAA 60 BURN LENGTH	Inch	1.5	6.0	SABIC
FAA 60 DRIP TIME	s	0	0	3
				SABIC

General Note : This document is computer generated and does not require a signature

Contact information can be found on www.SABIC.com.

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*** End ***

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: MLEXS.125-F60029-04

PO / BATCH NO.: P0041426/S/43881

DATE: 19/01/10

MATERIAL CERT REC'D: Yes

THICKNESS ORDERED: 0.125"

QUANTITY RECEIVED: 2688sf

THICKNESS RECEIVED: 0.125"

QUANTITY INSPECTED: 2688sf

SHEET SIZE ORDERED: 4'x8'

QUANTITY REJECTED: 0

SHEET SIZE RECEIVED: 4'x8'

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	Y	<u>N</u>	
CORRECT FINISH	<u>Y</u>	N	
CORROSION	Y	<u>N</u>	
CORRECT GRAIN DIRECTION	<u>Y</u>	N	
CORRECT MATERIAL PER M-DRAWING	<u>Y</u>	N	<u>LEXAN F60029 GR3778</u>
CORRECT THICKNESS	<u>Y</u>	N	
PHOTO REQUIRED	Y	<u>N</u>	
CORRECT REF # TO LINK CERT	<u>Y</u>	N	<u>P0041426</u>
CORRECT MATERIAL IDENTIFICATION	<u>Y</u>	N	
CORRECT M# ON THE MATERIAL	<u>Y</u>	N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	<u>N</u>	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	<u>N</u>	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
	HRC	HRB	DUR A	DUR D	WEBSTER
TYPE OF MATERIAL					
SIZE OF TEST SAMPLE					
HARDNESS / DUROMETER READING					

testers located in the Quality Office

QC 18 INSPECTION INSPECTED BY: <u>DAG 61</u> DATE: <u>19/01/10</u>	ENGINEERING SIGNOFF (if required) SIGNED OFF BY: _____ DATE: _____
---	---

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in